

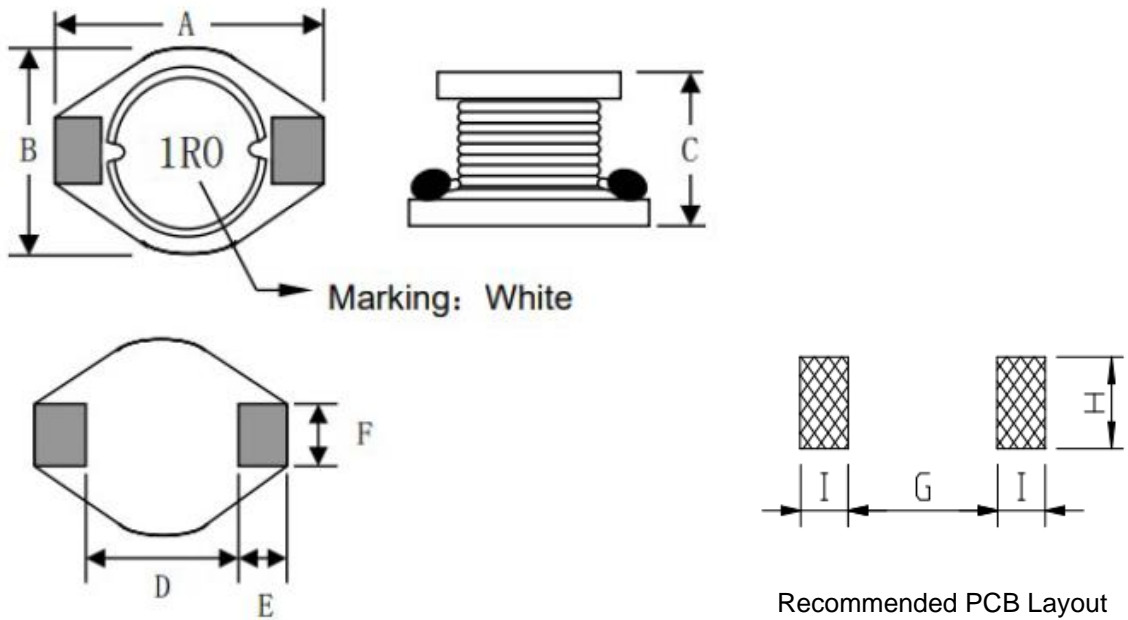
1. Part No. Expression

P D B 1 5 0 7 1 R 0 M Z F

(a) (b) (c) (d) (e) (f)

- | | |
|---------------------|--------------------|
| (a) Series Code | (d) Tolerance Code |
| (b) Dimension Code | (e) Special Code |
| (c) Inductance Code | (f) Packaging Code |

2. Configuration & Dimensions (Unit: mm)



- Note:
1. The above PCB layout reference only.
 2. Marking: Inductance Code

A	B	C	D	E
18.4±0.3	15.0±0.3	7.0±0.5	13.3±0.3	2.4±0.2
F	G	H	I	-
2.2±0.2	12.7 Ref	3.0 Ref	2.8 Ref	-

NOTE: Specifications subject to change without notice. Please check our website for latest information.

3. Material List

- (a) Core
- (b) Wire (155°C)
- (c) Base
- (d) Solder
- (e) Epoxy
- (f) Ink

4. General Specifications

- (a) Operating Temp.: - 40°C to + 125°C (coil contain heat)
- (b) Storage Temp.: - 40°C to + 125°C (on board)
- (c) All test data referenced to 25°C ambient.
- (d) Heat Rated Current (Irms) will cause the coil temperature rise ΔT of 40°C Max.
- (e) Saturation Current (Isat) will cause inductance L0 to drop 10% Max.
- (f) Rated Current: The lower value of Isat and Irms.
- (g) Storage Condition (Component in its packaging)
 - i) Temperature: Less than 40°C
 - ii) Humidity: Less than 70% RH

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5. Electrical Characteristics

Part Number	Inductance (μH) @0A	Test Frequency	Q Ref	DCR (Ω) Max	IDC (A)	SRF (MHz) Typ
PDB15071R0□ZF	1.0	1V/100KHz	50	0.009	8.6	140
PDB15071R5□ZF	1.5	1V/100KHz	50	0.012	7.5	110
PDB15072R2□ZF	2.2	1V/100KHz	50	0.014	7.1	75
PDB15073R3□ZF	3.3	1V/100KHz	60	0.018	6.2	70
PDB15075R6□ZF	5.6	1V/100KHz	50	0.020	5.3	45
PDB1507100□ZF	10.0	1V/100KHz	30	0.031	4.3	21
PDB1507150□ZF	15.0	1V/100KHz	30	0.036	4.0	16
PDB1507220□ZF	22.0	1V/100KHz	20	0.047	3.5	13
PDB1507330□ZF	33.0	1V/100KHz	30	0.066	3.0	11
PDB1507470□ZF	47.0	1V/100KHz	20	0.086	2.6	9
PDB1507680□ZF	68.0	1V/100KHz	30	0.130	2.3	6.5
PDB1507101□ZF	100.0	1V/100KHz	20	0.190	1.8	5.7
PDB1507151□ZF	150.0	1V/100KHz	25	0.250	1.5	4.5
PDB1507221□ZF	220.0	1V/100KHz	25	0.380	1.2	3.7
PDB1507331□ZF	330.0	1V/100KHz	30	0.560	1.0	3
PDB1507471□ZF	470.0	1V/100KHz	30	0.850	0.82	2.7
PDB1507681□ZF	680.0	1V/100KHz	35	1.10	0.72	2.2
PDB1507102□ZF	1000.0	1V/100KHz	35	1.80	0.56	2

Note:

Tolerance Code: M=±20%, Y=±30%

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6. Soldering Specification

Mildly activated rosin fluxes are preferred. Our terminations are suitable for re-flow soldering systems. If hand soldering cannot be avoided, the preferred technique is the utilization of hot air soldering tools.

6-1. IR Soldering Reflow

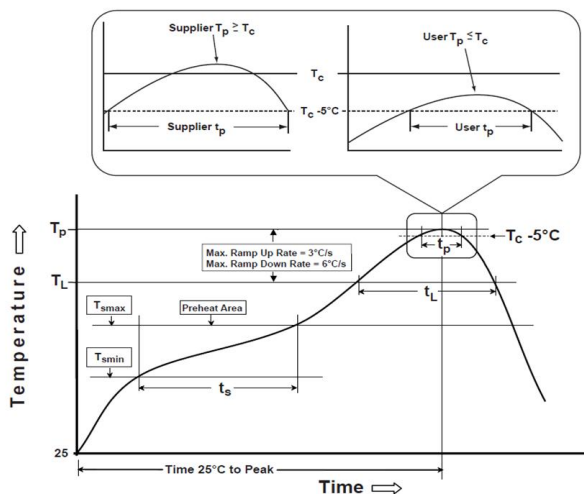
Recommended temperature profiles for lead free re-flow soldering in Figure 1, Table 1.1 & 1.2 (J-STD-020E).

6-2. Iron Reflow

Products attachment with a soldering iron is discouraged due to the inherent process control limitations. In the event that a soldering iron must be employed the following precautions are recommended (Figure 2).

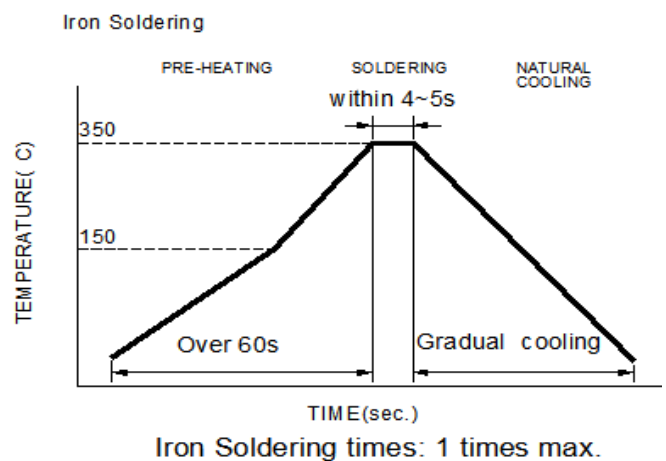
Note:

- (a) Preheat circuit and products to 150°C.
- (b) 355°C tip temperature (Max.)
- (c) Never contact the ceramic with the iron tip
- (d) 1.0mm tip diameter (Max.)
- (e) Use a 20 watt soldering iron with tip diameter of 1.0mm
- (f) Limit soldering time to 4~5 sec.



Reflow times: 3 times Max

Figure 1: IR Soldering Reflow



Soldering iron method: 350±5°C Max

Figure 2: Iron soldering temperature profiles

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Table (1.1) Reflow Profiles

Profile Type:	Pb-Free Assembly
Preheat	
-Temperature Min (T_{smin})	150°C
-Temperature Max (T_{smax})	200°C
-Time (t_s) from (T_{smin} to T_{smax})	60-120seconds
Ramp-up rate (T_L to T_p)	3°C /second max.
Liquids temperature (T_L)	217°C
Time (t_L) maintained above T_L	60-150 seconds
Classification temperature (T_c)	See Table (1.2)
Time (t_p) at $T_c - 5^\circ\text{C}$ (T_p should be equal to or less than T_c .)	* < 30 seconds
Ramp-down rate (T_p to T_L)	6°C /second max.
Time 25°C to peak temperature	8 minutes max.

T_p: maximum peak package body temperature, **T_c**: the classification temperature.

For user (customer) **T_p** should be equal to or less than **T_c**.

*Tolerance for peak profile temperature (T_p) is defined as a supplier minimum and a user maximum.

Table (1.2) Package Thickness/Volume and Classification Temperature (T_c)

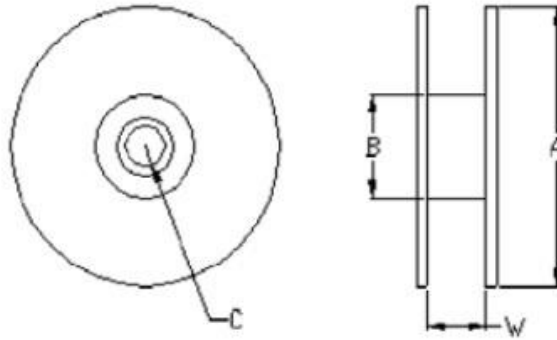
	Package Thickness	Volume mm ³ <350	Volume mm ³ 350-2000	Volume mm ³ >2000
PB-Free Assembly	<1.6mm	260°C	260°C	260°C
	1.6-2.5mm	260°C	250°C	245°C
	≥2.5mm	250°C	245°C	245°C

Reflow is referred to standard IPC/JEDEC J-STD-020E.

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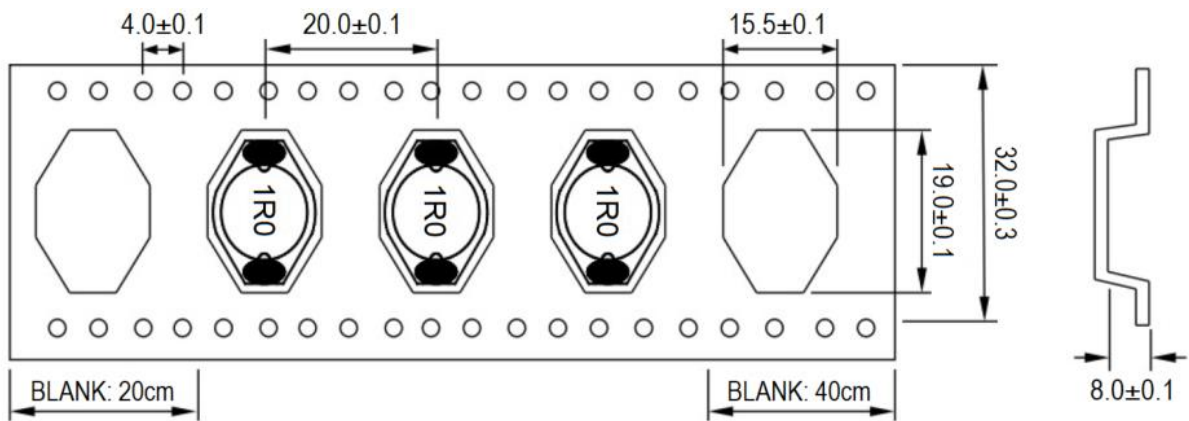
7. Packaging Information

7-1. Reel Dimension (Unit: mm)

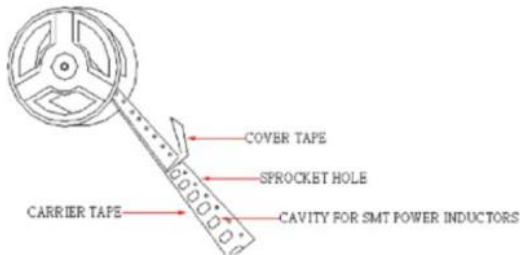


Type	A	B	C	W
13"x32	330.0	100.0	13.0	32.5

7-2. Tape Dimension (Unit: mm)



Material: black carrier tape, brown self-adhesive tape

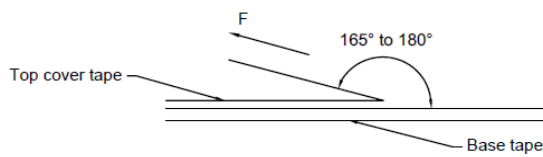


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7-3. Packaging Quantity (Unit: Pcs)

Chip/ Reel	250 or 350
Middle Carton	250 or 350
Big Carton	1,000 or 1,400

7-4. Tearing Off Force



The force for tearing off cover tape is according to the follow table, in the arrow direction under the following conditions.

(Referenced ANSI/EIA-481-D-2008 of 4.11 standard)

Room Temp. (°C)	Room Humidity (%)	Room atm (hPa)	Tearing Speed (mm/min)
5~35	45~85	860~1060	300±10

Tape Size	8 mm	12 to 56 mm	72 mm or Wider
Tearing Off Force (grams)	10~100	10~130	10~150

Application Notice

1. Storage Conditions

To maintain the solderability of terminal electrodes:

- (a) Recommended products should be used within 12 months from the time of delivery.
- (b) The packaging material should be kept where no chlorine or sulfur exists in the air.

2. Transportation

- (a) Products should be handled with care to avoid damage or contamination from perspiration and skin oils.
- (b) Vacuum pick up is strongly recommended for individual components.
- (c) Bulk handling should ensure that abrasion and mechanical shock are minimized.

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